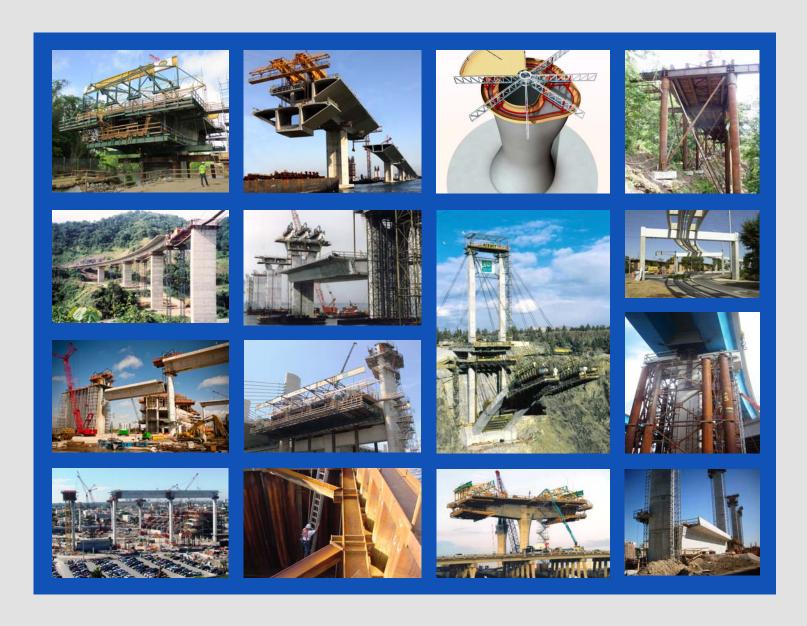


Engineering Your Success: Outstanding Solutions in Construction Engineering



- Structural Engineering
- Form Travelers
- Heavy Lifting
- Incremental Launching
- Arch Construction

- Segment Lifters
- Post-Tensioning
- Stay Cables
- Shoring
- Formwork

- Slipforming
- Trestles
- Falsework
- Structural Repairs
- R&D

## **Construction** Technologies

& Engineering, Inc.



## The Company

CTE was established in 1992 and formally incorporated in 1995 by its Founder and Principal Engineer, Michael Veegh, P.E. MBA.

Our Mission is to make your project a success.

As licensed professional engineers we are engaged in engineering and design as needed for the construction phase of demanding bridge and infrastructure projects, mainly in North America but also internationally, with experience in Puerto Rico, Taiwan and South Africa.

We specialize in bridge construction engineering and related enabling technologies such as post-tensioning, heavy lifting, self-launching form systems, bridge launching, shoring and more. Some of this know-how we also apply in other types of construction such as buildings, stadiums and energy infrastructure.

Bringing innovative solutions to difficult construction projects is what we do. We back this with thirty years of experience in advanced construction techniques and a passion for delivering exceptional solutions whenever possible.

## Our Edge

We are driven to excellence in what we do, always searching long and hard for a better solution.

As hands-on engineers, we have a very good understanding of what happens in the field and how it is accomplished. We have built forms, tied rebar, welded steel, finished concrete and installed post-tensioning. This knowledge is very much reflected in our work as we mentally go through the individual field operations to make sure our designs are efficient, practical and constructible.

We understand that construction is a business with many risks. We aim to reduce risk in our designs, carefully weighing the costs and benefits of what we do. Not every decision we make is a technical decision. Simply because something is technically feasible does not mean it is prudent.

For 30 years, we have been helping contractors meet their challenges by developing construction systems and methods for some of their most demanding projects. Whether the work called for heavy lifting, incremental launching, post-tensioning, temporary works, form travelers, arch construction or forming and shoring, we have kept our clients on track and out of trouble with timely, effective and innovative solutions.

## **Construction** Technologies

& Engineering, Inc.



## **Contact Information**

Michael Veegh, P.E. MBA

**Construction** Technologies & Engineering, Inc.

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## Common Services Provided

#### **Construction Systems**

- Form travelers for cast-in-place cantilever construction
- Segment lifters for precast segment erection
- Incremental launching of bridge structures
- Arch construction form travelers and tie-back systems
- Moving shoring systems / MSS
- Launching trusses
- Temporary work trestles
- Shoring towers
- Falsework
- Rigging and spreader beams
- Custom forming systems
- Slipform construction

#### **Heavy Lifting + Moving**

- Strand and bar lifting
- 100 tons and upwards
- Precast segments
- Bridge spans
- Steel structures and vessels
- Equipment erection

#### **Post-Tensioning / Stay Cables**

- System development
- Technical assistance
- Engineering and analysis
- Drawings and documentation

#### **Dispute Resolution**

- Defense
- Investigative engineering
- Opinion papers

### **Structural Engineering**

- Analysis and design
- Drawings and specifications
- Peer reviews
- Inspections and reports
- Repairs and rehabilitation
- Steel, concrete, wood, masonry

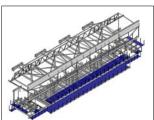
#### **Technical Writing**

- Copy and editing
- Specifications
- Manuals
- Research













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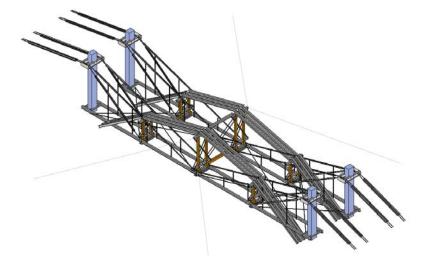
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## Klamath River Bridge Replacement

**Temporary Cable-Stayed Bridge Supporting Cast-in-Place Concrete Arch** 





## Structural analysis and verification of temporary cable-stayed bridge.

- Created 3D analysis model
- Detailed design verification of loads, members and connections
- Technical support for jobsite issues

Project - Klamath River Bridge Replacement

Location - Siskiyou County, California

Year - 2020

Type - Temporary Cable-Stayed Bridge

Owner - Caltrans

GC - Golden State Bridge Inc. Client - Nutt, Redfield & Valentine

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### **Wind Turbine Erection Technology**

#### **Tower and Turbine Erection without the Tall Crane**



#### **Why Taller Towers?**

Higher turbines can access better wind conditions and thereby boost their annual energy production significantly.

With improved turbine performance, many more areas become suitable and economical for wind power production.

By eliminating the tall crane as a limiting factor, turbine heights are essentially uncapped, paving the way for the mega turbines of tomorrow. Preliminary studies of 50MW turbines on 500m towers are underway.

Canyon, TX - Tallest Wind Turbine in the US

This technology was developed out of a DOE grant application and the need to dismantle a test turbine in Canyon, TX. This approach does not require a tall crane to erect and dismantle the tower and turbine. Best suited for steel towers at this point, as the tower diameter is typically limited to 4.5m because of transportation restrictions.

The concepts and methodology were independently reviewed by an industry leading company engaged in this type of work and deemed as practical and do-able.

The technology is available for licensing with protected territories, giving licensees an enduring competitive advantage in their markets. This includes technical support and ongoing development of related technologies.

Development of a Tower and Turbine Erection Method that does not require a tall crane, thereby uncapping turbine heights for much greater power production.

- This technology is available for licensing
- Protected territories
- Technical support and ongoing development

Project - Wind Turbine Decommissioning

Location - Canyon, Texas

Year - 2019

Type - Concept Development Only

Turbine - Goldwind GC - (TBD)

Client - (TBD) / Licensee

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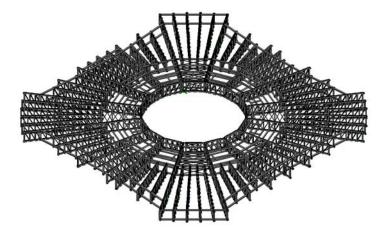
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#### **Hebron Offshore Oil Platform**

#### **Gravity Base Structure built by the Slipform Method of Construction**





Framework for slipforming variable cross-sections

Structural modeling and design review of the slipform truss for crane erection and in-service slipforming conditions.

- 3D Modeling and analysis of the slipform star truss system
- 10,000 nodes, 8,000 members
- Detailed design review

Project - Hebron Offshore Oil Platform Location - Newfoundland, Canada

Year - 2015

Type - Slipform Engineering

Owner - Exxon Mobil

GC - Kiewit-Kvaerner Contractors Client - Gleitbau GBG Salzburg

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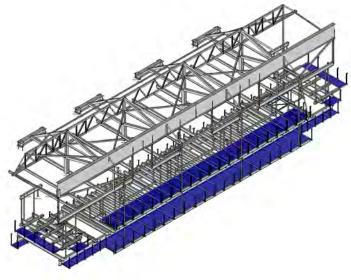
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## **Pearl Harbor Memorial Bridge - Form Traveler with Four Main Frames**

**Extradosed, Cast-in-Place Bridge over the Quinnipiac River** 







Structural analysis, design verification, pour deflections, loading on bridge, field inspections and technical assistance.

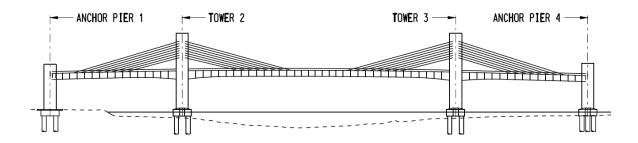
#### **Segment Data:**

Weight - 735 kip Length - 14.3 ft ft Width - 108 ft

Project - Pearl Harbor Memorial Bridge Location - New Haven, Connecticut

Year - 2011

Type - Form Traveler
Owner - Connecticut DOT
GC - Walsh PCL JV II
Client - Schwager Davis Inc.



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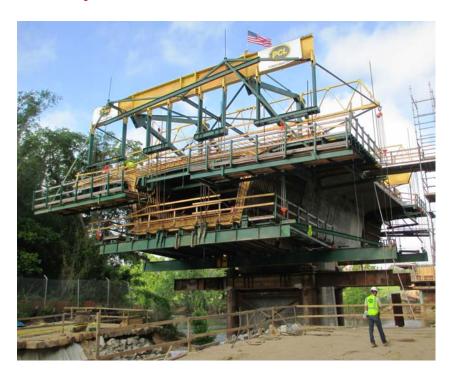
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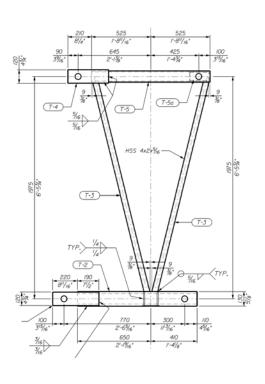
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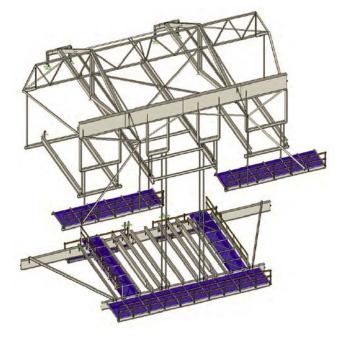


## **Broad Avenue Bridge over the Flint River - Form Traveler**

#### **Modify Form Traveler for New Balanced Cantilever Bridge**







## Reconfigure existing form traveler for new cast-in-place balanced cantilever bridge

- Develop overall layout to suit new bridge
- Structural analysis and verification
- Sleeve layout
- Loading on bridge
- Pour deflections
- Modification drawings and calculations
- Field inspections
- Technical assistance

Project - Broad Avenue Bridge over Flint River

Location - Albany, Georgia

Year - 2013

Type - Form Traveler Owner - Georgia DOT

GC - PCL Civil Constructors
Client - PCL Civil Constructors

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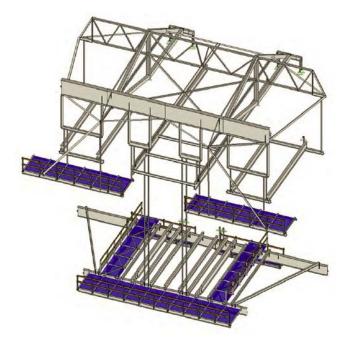
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## **Clearwater Memorial Causeway**

#### Form Traveler for Balanced Cantilever Bridge





## Structural check and verification of form traveler for new cast-in-place balanced cantilever bridge

- Structural analysis and verification of form traveler
- Verification of formwork design
- Determine loading imposed on bridge
- Calculate pour deflections
- Field inspections
- Technical assistance

Project - Memorial Causeway Location - Clearwater, Florida

Year - 2001

Type - Form Traveler Owner - Florida DOT

GC - PCL Civil Constructors Client - Schwager Davis Inc.

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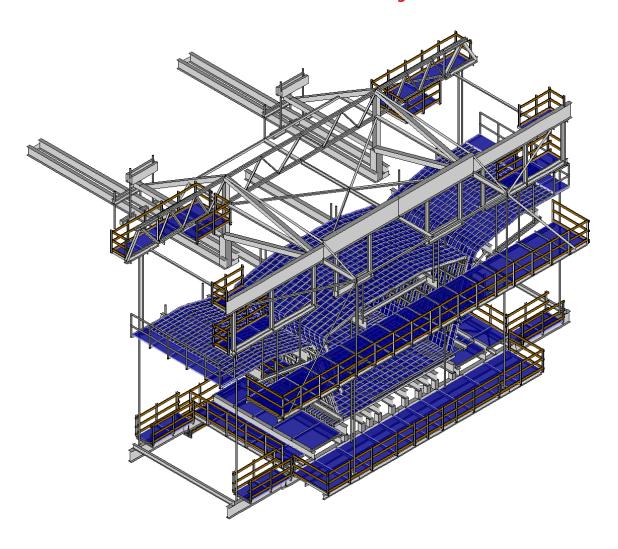
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## Wekiva Parkway (Section 6) - Form Traveler

#### Form Traveler for New Balanced Cantilever Bridge



#### **Structural Analysis and Design Review**

- Developed 3D FEA analysis model
- Structural analysis and verification
- Checked members and connections
- Generated loading on bridge
- Provided pour deflections
- Reviewed load test setup and prodedures
- Conducted field inspections
- Provided ongoing technical assistance

Project - Wekiva Parkway (Section 6)

Location - Orlando, Florida

Year - 2018

Type - Form Traveler Owner - Florida DOT

GC - Superior Construction Co. Client - Superior Construction Co.

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## **Pfeiffer Canyon Bridge Replacement**

#### 310 ft Plate Girder Bridge launched over Canyon





## Structural analysis and verification of plate girder bridge, shoring towers and launching works.

- Created 3D model of entire launch setup
- Performed step-by-step launch analysis
- Bridge checked to AASHTO LRFD 2016
- Abutments checked for stability during launching
- Verified tie-back systems and launch deflections
- Analyzed 36 in. and 60 in. anchor piles
- 314 ft long plate girders, 13 ft deep with 1.25 in. webs
- Launched uphill with 7% grade

Project - Pfeiffer Canyon Bridge Replacement

Location - Big Sur, California

Year - 2017

Type - Bridge Launch

Owner - Caltrans

GC - Golden State Bridge Inc. Client - Golden State Bridge Inc.

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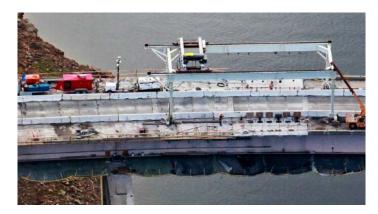
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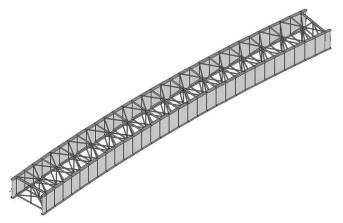


## James E. Roberts Bridge | Tuolumne River Bridge

#### **Complete Deck Replacement with Precast Panels**







## Structural analysis and verification of plate girder bridge during reconstruction.

- Developed capacity envelope for entire bridge
- Created 3D model of center span
- Checked Caltrans construction scheme
- Girders checked to AASHTO LRFD 2009 and BDS 2004
- Deck replaced in sections during nighttime
- Bridge open to traffic during the daytime
- Plate girders 14 ft deep, 1/2" web, 2-1/2" flanges
- Mono-symmetric section, 100 ksi flanges, 36 ksi web
- Longitudinal stiffeners added to stabilize web
- Checked moving gantry

Project - Tuolumne River Bridge Location - Tuolumne County, California

Year - 2016

Type - Bridge Deck Replacement

Owner - Caltrans

GC - Golden State Bridge Inc. Client - Nutt, Redfield & Valentine

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## **Segment Lifter for San Francisco Oakland Bay Bridge**

**Self-Launching Erection Device / SLED** 



## A self-launching beam-and-winch system for erecting 800 ton precast segments.

Four hydraulic winches were used, each with a 10-part line, to lift a total of 452 segments. The average lift time was about 20 minutes. After erecting a segment, the SLED was moved to a new lift position using its built-in hydraulic launch system.







Project - San Francisco Oakland Bay Bridge

Year - 2002 - 2005 Type - Segment Lifter

Owner - Caltrans

GC - Kiewit Pacific / FCI / Mansion JV

Client - Schwager Davis Inc.

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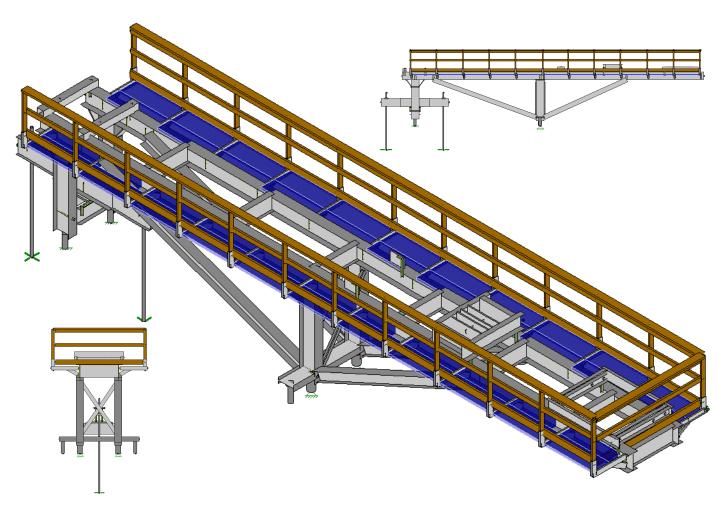
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## **Bonner Bridge Replacement Project**

#### **Segment Lifter for Balanced Cantilever Bridge**



Development and design of a highly optimized segment lifter with a very low ratio of equipment weight to segment weight (0.25)

- Segment weight of 126 tons max.
- Hydraulic winches
- 10-part lines
- Self-launching
- Overall concept development
- Mechanical component selection and interface
- 3D analysis
- Final design and drawings

Project - Bonner Bridge Replacement Location - Dare County, North Carolina

Year - 2015

Type - Segment Lifter
Owner - North Carolina DOT
GC - PCL Civil Constructors
Client - Schwager Davis Inc.

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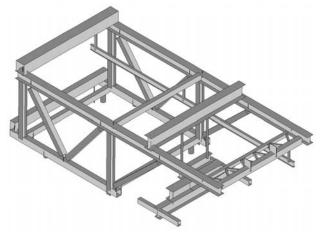
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## **Bonner Bridge Replacement Project**

#### **Segment Lifter for Balanced Cantilever Bridge**







## Design review and structural analysis of the segment lifter

- Max. segment weight of 126 tons
- Lifting done by hydraulic winches
- 16-part line using 28 mm wire rope
- Self-launching design
- Performed 3D structural analysis
- Detailed calculations and verification

Project - Bonner Bridge Replacement Location - Dare County, North Carolina

Year - 2016

Type - Segment Lifter
Owner - North Carolina DOT
GC - PCL Civil Constructors

Client - HCR Bridge Machinery

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## Caguanas River Bridge on Highway PR-10 in Puerto Rico

#### **Curved Incrementally Launched Bridge**









#### First curved incrementally launched bridge in North America

Length = 1271 ft / 387.5 m Weight = 11,100 tons

Slope = 4%

Design, engineering and drawings:

- Launching nose
- Temporary piers
- Pier tie-back system
- Sliding bearings and launching guides
- Superstructure modifications
- Launching mechanism (2 x 1000 ton jacks)
- Field supervision

Project - Caguanas River Bridge on PR-10

Location - Utuado, Puerto Rico

Year - 1989

Type - Incremental Launch Owner - Puerto Rico DOT

GC - Las Piedras Construction Co.

Client - VSL Corporation

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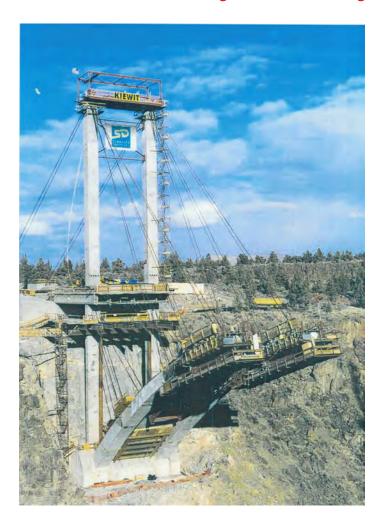
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### **Crooked River Gorge Bridge Arch Construction**

#### 410 ft Concrete Arch Bridge over 330 ft Gorge







## Segmental arch construction with (2) rib form travelers and (1) slab form traveler.

#### Design, engineering and drawings:

- Arch construction analysis to determine required pull on rib form traveler
- Rib form traveler supported by leading stay cable
- Slab form traveler
- Temporary precast concrete towers with stressing platform and jack trolley system
- Arch tie-back system and anchorage blocks
- Rock anchors
- First lift falsework
- Shop drawings
- Technical assistance

Project - Crooked River Gorge Bridge

Location - Bent, Oregon

Year - 1999

Type - Arch Construction
Owner - Oregon DOT
GC - Kiewit Pacific

Client - Schwager Davis Inc.

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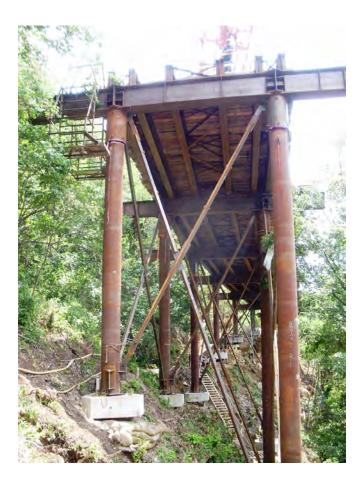
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## Temporary Work Bridge for Foothills Parkway Bridge No. 2

790 ft crane and segment trestle on steep hillside





Temporary work bridge to facilitate the top-down construction and erection of a precast balanced cantilever bridge in the Great Smoky Mountain National Park.

- Sitting on micro-piles and precast pile caps
- 790 ft long, 7% grade, S-shaped (reverse curve)
- Adjustable deck width to suit equipment
- Switch between pinned and fixed foundations

#### Used for:

- Trestle foundation construction
- Trestle erection
- Bridge foundations and substructure construction
- Crane and truck traffic
- Segment delivery and erection
- Trestle removal

Project - Foothills Parkway Bridge No. 2 Location - Blount County, Tennessee

Year - 2011

Type - Temporary Work Bridge

Owner - Federal Highway Administration GC - Bell & Associates Construction

Client - VStructural LLC

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## Span-by-Span Construction of the Jamestown Verrazzano Bridge

Precast, Post-Tensioned Spans floated in by Barge - 2400 tons



Heavy lift engineering, equipment design, permanent structure modifications, shop drawings, lifting procedures and onsite technical assistance.

Weight - 2400 tons (with added materials)

Span - 167 ft x 72 ft

Jacks - 12 x 1000 ton

Height - 130 ft (max.)

Lifts - 15 total

Pier segments on final structure sliding bearings Compound tie-down angles creating lateral loads Project - Jamestown Verrazzano Bridge

Location - N. Kingstown-Jamestown, Rhode Island

Year - 1990

Type - Heavy Lifting
Owner - Rhode Island DOT
GC - Atkinson Kiewit JV
Client - VSL Corporation

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## **Marlins Ballpark Roof Beam Erection**

#### **Stadium with Retractable Roof**





Heavy lift engineering, equipment design, permanent structure modifications, tie-down anchors and lifting procedures.

- Erection of (9) spans weighing up to 1,632 tons
- Technically complex lifts with unbalanced column moments
- Adjacent spans were used for tie-down reactions whenever possible





Project - New Marlins Ballpark

Location - Miami, Florida

Year - 2010

Type - Heavy Lifting Owner - Miami Marlins GC - Hunt / Moss JV

Client - VStructural LLC

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### Raising of Ramp N over I-595 with 10% Lateral Capacity

#### **Avoiding demolition by increasing traffic clearance**





Heavy lift engineering, design of shoring towers and lateral system, lifting procedures, onsite assistance.

Weight - 2600 tons Length - 960 ft

Jacks - 36 (synchronized)

Height - 18 in. Time - 30 hours



- The Owner declined our offer to lift the bridge by 18 inches in a single stroke
- The bridge was lifted in 1 in. increments over a 30 hour non-stop period
- Lateral capacity of 10% was maintained at all times during the lift by means of an innovative and new restraint system at every pier and abutment



Project - Ramp N over I-595 Location - Broward County, Florida

Year - 2012

Type - Heavy Lifting
Owner - Florida DOT
GC - Dragados USA
Client - VStructural LLC

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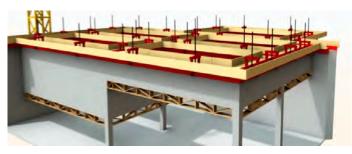
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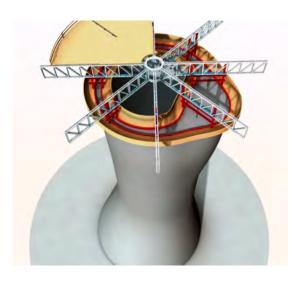


## **Vertical Concrete Slipform Construction Services**

#### **State-of-the-Art Slipforming Services for Large-Scale Civil Engineering Projects**







## North American Agent for Gleitbau GBG, world-leader in slipform construction

- Slipform Consulting Services
- Slipform Equipment Rental with Expert Supervision
- Full Construction Services with Slipform Method
- Registered Engineers to support your Project
- Heavy Lifting Services









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## **IU Health People Mover Guideway Structure**

#### 7400 ft Precast and Post-Tensioned Structure



Designer and Engineer-of-Record for this precast, post-tensioned elevated guideway structure.

Total length - 7400 ft Average span length - 80 ft Maximum span - 110 ft Minimum radius - 100 ft









- IU Health Automated People Mover

Year - 2001 - 2003

Project

Type - Precast post-tensioned guideway Owner - IU Health (Clarian Health)

GC - Schwager Davis Inc.
Client - Schwager Davis Inc.

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## **Brightman Street Bascule Bridge Coffer Dams**

#### **Design Review and Inspection**











Design review and inspection of the Brightman Street Bridge temporary cofferdams for constructing the pier foundations.

Project - Brightman Street Bascule Bridge

Location - Fall River, Massachussetts

Year - 2001

Type - Coffer Dams

Owner - Massachusetts DOT GC - Jay Cashman, Inc. Client - Rusco Steel Co.

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## **Segment Lifting Beam | 3D Manipulator**

#### **C-Frame Design Requiring No Segment Inserts**





## Development and Design of a C-Frame Segment Lifting Beam / Manipulator.

- Innovative new segment lifting beam for 165 k segments
- Highly optimized, with a weight of under 25,000 lbs
- Works like two mechanical hands with hydraulic "thumbs"
- · No segment inserts or tie-down bars required
- Segment can precisely match the previous segment
- Longitudinal slope adjustment of +/- 5%
- Transverse slope adjustment of +/- 8%
- indisverse slope dajustinent of 17
- Requires very low headroom
- Modular design with high-reliability bolted connections
- Very small hydraulic jacks compared to other designs

Project - I-49/N Segment K - Phase 2

Location - Shreveport, Louisiana

Year - 2015

Type - C-Frame Segment Manipulator

Owner - Louisiana DOTD

GC - PCL Civil Constructors, Inc. Client - PCL Civil Constructors, Inc.

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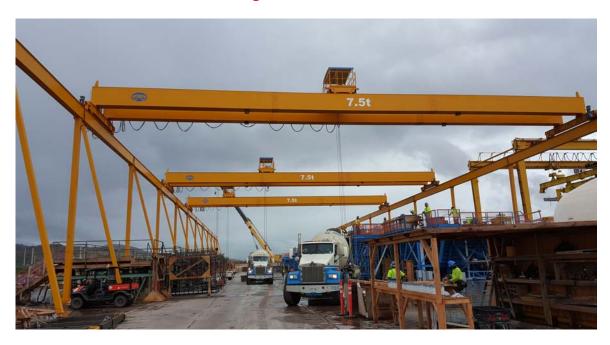
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## **Honolulu High-Capacity Transit Corridor Project**

### **Overhead Crane for Servicing the Precast Yard**





# Structural verification and design improvements for an overhead crane used for servicing the concrete precasting yard.

- Lifting height of 12m / 39 ft
- Span of 35m / 115 ft
- Lifting capacity of 7.5 ton
- Three separate cranes, running simultaneously
- Highly irregular column spacings, matched to existing foundations
- Checked for hurricane and earthquake loading

Project - HART Extension - Island of Oahu

Location - Honolulu, Hawaii

Year - 2017

Type - Precast Yard Overhead Crane

Owner - HART

GC - Shimmick, Traylor, Granite JV

Client - HCR Bridge Machinery (M) Sdn. Bhd.

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### **New Bar Lifting System without Split Nuts**

#### **Lifting Innovation**



Developed from scratch - a new and innovative bar lifting system that does not require special fabrication split nuts.

This system was developed in response to the contractor's decision to use a bar lifting system for erecting the extremely wide and flexible form traveler bottom platforms on the new Pearl Harbor Memoral Bridge in New Haven, Connecticut. The system proved very effective and was quickly re-deployed for other jobsite lifting work such as for raising and lowering formwork and falsework. The design was based on off-the-shelf components in conjunction with a special jack chair and related accessories.



Project - Pearl Harbor Memorial Bridge Location - New Haven, Connecticut

Year - 2011

Type - Equipment Design
Owner - Connecticut DOT
GC - Walsh / PCL JV II

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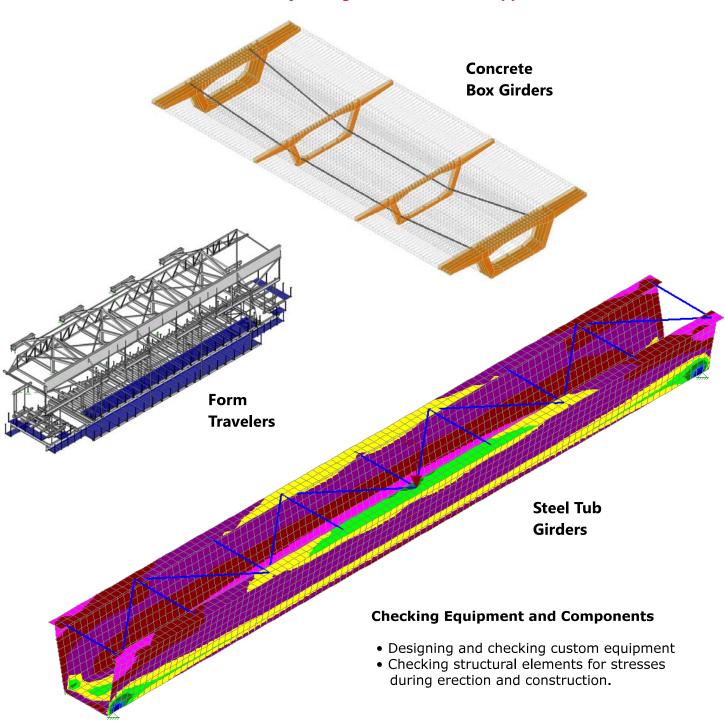
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## **Structural Analysis**

**Checks and Verifications for Heavy Lifting and Construction Applications** 



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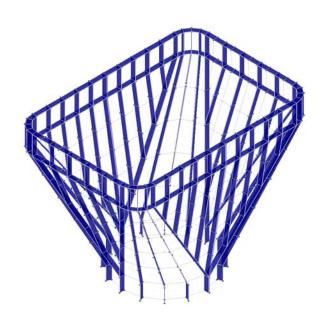
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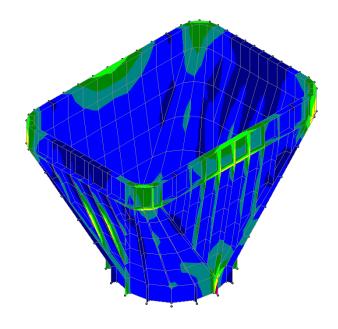
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### **HART Column Formwork - Honolulu Authority for Rapid Transportation**

#### 72 ft Column Formwork with Intricate Capital Shape







Structural verification and design review for a family of column forms with maximum height of 72 ft and diameter of 9 ft.

- Column heights from 24 ft to 72 ft
- Column diameters from 5.5 ft to 9.0 ft
- Designed for concrete pressure and storm winds
- Braced and secured with concrete weights
- Finite element analysis of capital form including stiffeners
- Form deflections checked
- Overall stability checked

Project - HART Extension - Island of Oahu

Location - Honolulu, Hawaii

Year - 2017

Type - Column Formwork and Capital

Owner - HART

GC - Shimmick, Traylor, Granite JV Client - NINIVE Casseforme S.r.l.

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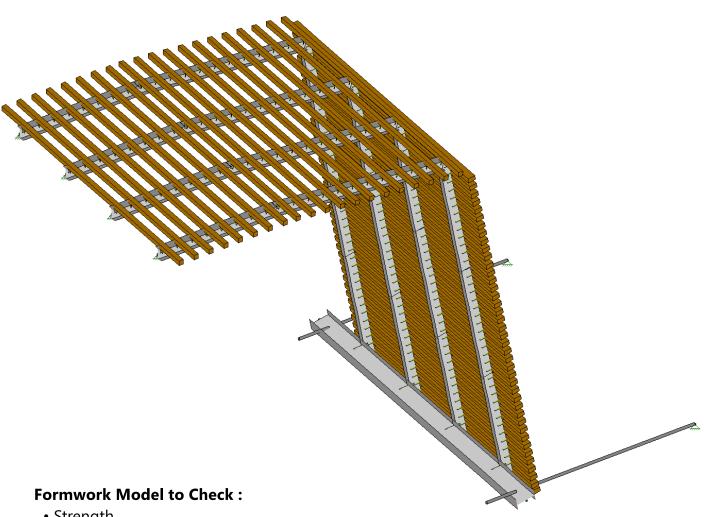
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## **Custom Formwork Design**

**Form Traveler Outside Formwork Shown** 



- Strength
- Deflections
- Form tie forces
- Strong-back beam
- High-strength bars

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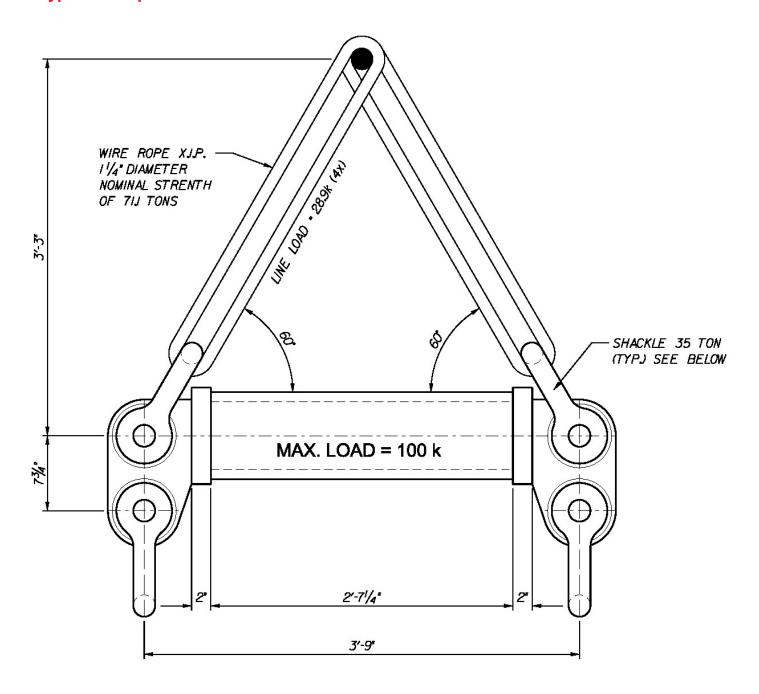
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## **Rigging and Spreader Beams**

#### **Typical Example Below**



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#### **Construction Animation Videos**

### **Cable-Stayed Bridge Erection**

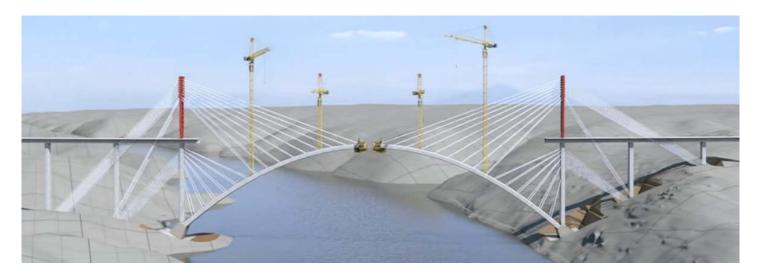


Design/Build

Value Engineering

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#### **Arch Construction with Temporary Towers**



Need to explain your design? We offer animated construction videos to help you sell your concepts and ideas to decision makers and stakeholders. There is no better medium to hold people's attention and to get your points across than a striking video presentation. We will work hand in hand with your estimators and planners to develop the kind of presentation that will put you out in front.

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## **Founder and Principal Engineer**

#### Michael A. Veegh, P.E. MBA MASCE



Name - Michael A. Veegh

Nationality - Austria, US Resident since 1985

Born - 1961

Languages - English, German

Member - ASCE American Society of Civil Engineers

- ASBI American Segmental Bridge Institute

- PTI Post-Tensioning Institute

- AISC American Institute of Steel Construction

- SEARI Structural Engineers Association of Rhode Island

The company founder and principal engineer is Michael Veegh, a registered professional engineer in CA, RI, MA, IN, PA, LA, NC, FL, MI and TX. His NCEES record allows him to obtain additional state licenses, as needed.

Mr. Veegh grew up in Switzerland and later South Africa where he graduated in 1983 from the University of the Witwatersrand with a BSc (Eng) Civil degree and from the University of Rhode Island in 1994 with an MBA.

He began his career at Watermeyer, Legge, Piésold & Uhlmann (now Knight Piesold), a South African and now international civil consulting firm, working on general building and industrial structures. In 1985, he joined VSL Corporation in Campbell, California where he became Division Engineer for the Engineering Structures Unit. He worked on the construction of long-span, steel and concrete bridges using such techniques as incremental launching, form travelers and span-by-span lifting of segments weighing up to 2400 tons. He is also well-versed in prestressed concrete and post-tensioning technology. In 1995, he incorporated CTE to pursue his goal of engineering excellence. With more than 30 years of experience in bridge construction and special projects, designing in steel and concrete, he performs much layout work, engineering and detailing himself, ensuring a high level of professional attention to all aspects of his projects.

His focus is on construction engineering for demanding infrastructure projects such as bridges, stadiums and offshore oil platforms. He assists general contractors and specialty subcontractors by designing and checking their temporary structures, means-and-methods and custom equipment. He also performs general structural engineering in steel, concrete, timber and masonry to round out his practice.

He has hands-on experience in machining and welding and has spent much time on numerous jobsites, as resident engineer and also building forms, framing, tying rebar and installing post-tensioning. This gives him a highly practical and constructability-based approach when designing for construction, a fact much valued by his clients. He is just as comfortable on the jobsite as he is in the design office. With degrees in engineering and business, he also has a clear understanding of not only the technical challenges faced by contractors, but also of their financial and risk management concerns.

In 2012, he authored "Converting Graduates into Engineers", an eBook which aims to share some insights with students and younger engineers. It is based on his personal experiences over the years.